



A Pallet Industry Management System

Western Pallet Association

Palm Springs

Sunday, January 18, 2008



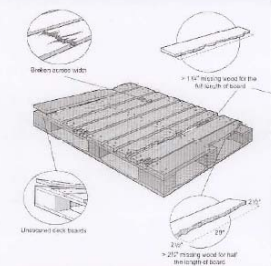
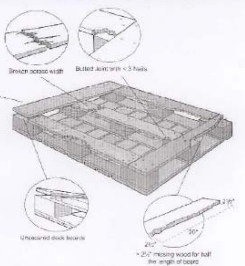
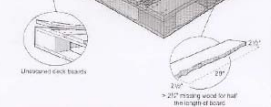
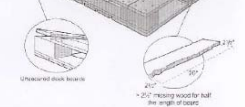
Block Pallets

Influencing Operational Factors

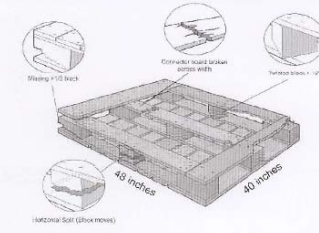
Costco Pallet Preferences

Costco Statement: Costco Strongly Prefers Block Pallets

BLOCK PALLET INSPECTION CRITERIA

TOP DECK	BOTTOM DECK
	
	

BLOCKS/CONNECTOR BOARDS



FOLLOWING CONDITIONS MUST BE REMOVED FROM THE PALLETS:

1. CONTAMINATION due to product spillage, external substances, etc.
2. NAILS PROTRUDING on the top and bottom decks
3. ALL NAILS which protrude outside the perimeter of the pallet
4. ALL EXPOSED NAILS in the top and bottom deck face (bottom court)
5. ANY THINDED BLOCK which protrudes outside the perimeter of the pallet > 1/2"
6. ALL DEBRIS (nails, wire, cardboard, slip sheets, stickers, staples, tape, etc.)
7. ANY LOOSE MATERIAL (gravel, dirt, cobwebs, etc.)
8. ANY LOGS OR SPLINTERED WOOD which can be removed by hand with minimal effort

GMA/FMI Pallet Inspection Criteria - Draft

Block Pallets

Challenges for Our Industry

Harnessing Our Power

Pallet Industry Management
System

PIMS

PIMS – Getting Started

PIMS Concept Origin

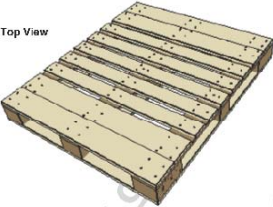
- Customer/User Demand: Block Pallets
- Customer/User Dissatisfaction: Pallet Quality
- Pallet Industry Awareness Of Strategic Strength

PIMS Objectives

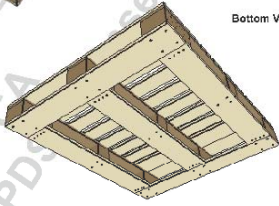
- To reduce, simplify and eliminate the inefficiencies associate with pallets.
- To enable customers to realize a real dollar savings with profit potential from utilizing the PIMS program.

PALLET DESIGN SYSTEM Version 4.0	
3-D Pallet Drawings	
Pallet ID: PIMS 2800	
Class/Function: 40/20 x 48/20, Block Class, Double Face Non Reversible, Full 4 Way, Multiple Use	

Top View



Bottom View



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Customer:	Prepared by: NWPCA
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PDG License: 50 Date: July 15, 2009

PIMS Pallet Design

PIMS Mechanics and The Players

- PIMS Board of Directors

PIMS Mechanics and The Players

- PIMS Board of Directors
- Inspection Agencies

PIMS Mechanics and The Players

- PIMS Board of Directors
- Inspection Agencies
- Pallet Suppliers

PIMS Mechanics and The Players

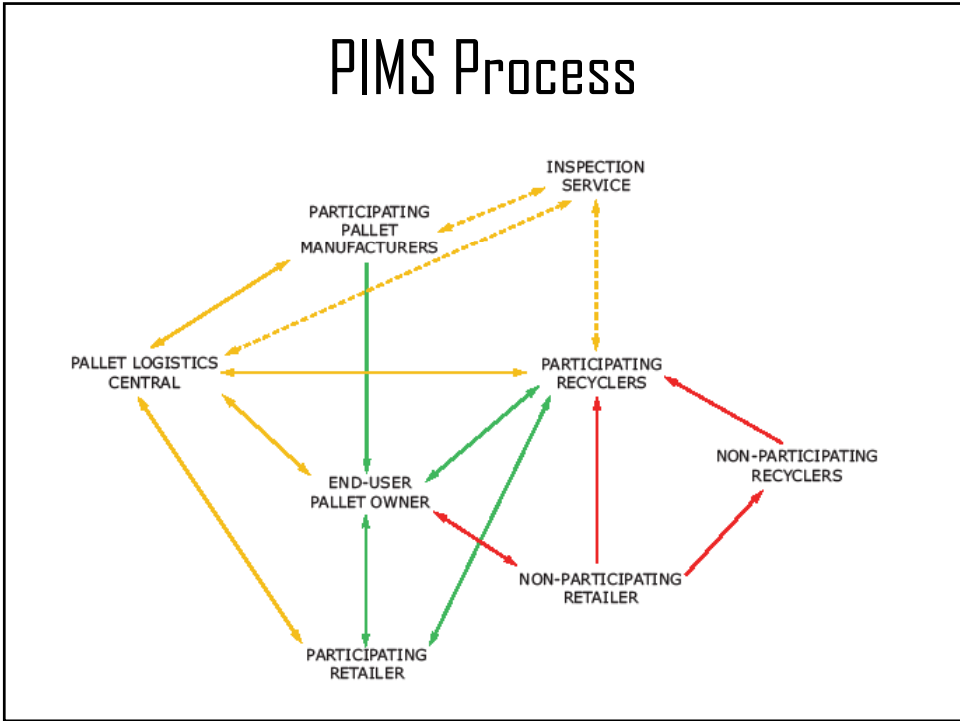
- PIMS Board of Directors
- Inspection Agencies
- Pallet Suppliers
- Pallet Owners

PIMS Mechanics and The Players

- PIMS Board of Directors
- Inspection Agencies
- Pallet Suppliers
- Pallet Owners
- Participating DC/Retailers

PIMS Mechanics and The Players

- PIMS Board of Directors
- Inspection Agencies
- Pallet Suppliers
- Pallet Owners
- Participating DC/Retailers
- Pallet Logistics Central



- ## Summary
- Provide opportunity for partnerships with customers, vendors, suppliers and PIMS to manage pallet logistics
 - PIMS pool pallets: high-quality, standardized pallet built and repaired to a rigorous quality and durability standard as testified by third-party inspection agencies
 - PIMS, in coordination with pallet owner and supplier, will continuously track movement of each individually identified pallet through secure data management network
 - Program provides for buy-back of pallets when returned to participating pallet supplier
 - Program governed by non-profit Board of Directors elected from pool owners, DC, retailer, and participating pallet suppliers and legal council
 - Program open to all new pallet manufacturers and recyclers capable and willing to comply with the policies and procedures as established by the PIMS Board of Directors